

海天 天隆 MA/G经典版
860-10000KN

海天塑机集团有限公司
HAITIAN PLASTIC MACHINERY GROUP CO., LTD.

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HT20161117-CV



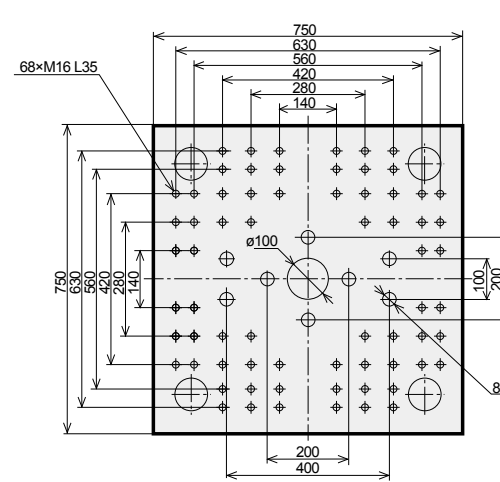
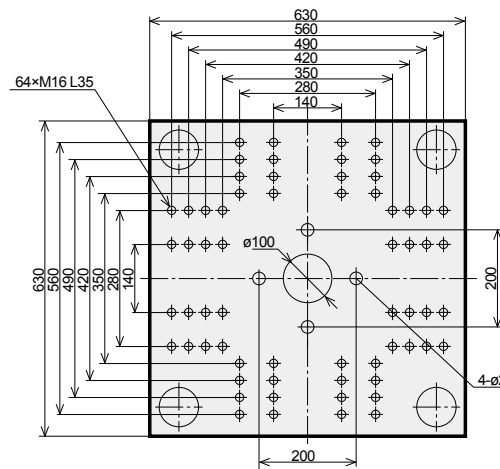
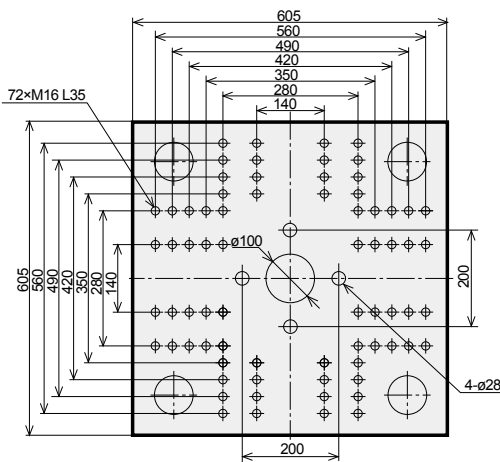
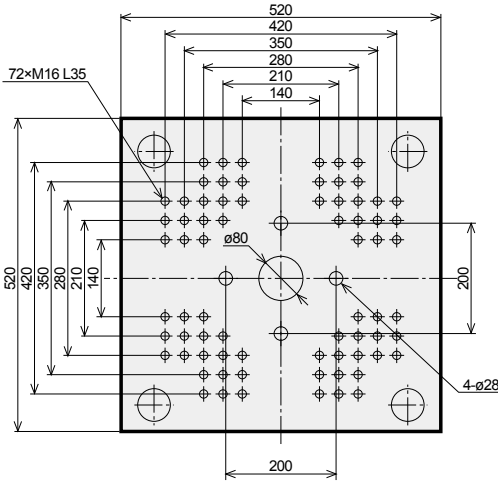
技术参数

注射装置	INJECTION UNIT
螺杆直径	Screw Diameter
螺杆长径比	Screw L /D Ratio
理论注射容量	Shot Size (Theoretical)
注射重量	Injection Weight (PS)
注射速率	Injection Rate
注射压力	Injection Pressure
塑化能力	Plasticizing Capacity(PS)
螺杆转速	Screw Speed
合模装置	CLAMPING UNIT
锁模力	Clamp Tonnage
移模行程	Toggle Stroke
拉杆内间距	Space Between Tie Bars
最大模厚	Max.Mold Height
最小模厚	Min. Mold Height
顶出行程	Ejector Stroke
顶出力	Ejector Tonnage
其它	OTHERS
最大油泵压力	Max. Pump Pressure
油泵马达	Pump Motor Power
电热功率	Heater Power
外型尺寸	Machine Dimension(L × W × H)
机器重量	Machine Weight
料斗容积	Hopper Capacity
油箱容积	Oil Tank Capacity

	MA 860/260G			MA 1200/370G			MA 1600/540G			MA 2000/770G		
	A	B	C	A	B	C	A	B	C	A	B	C
mm	32	36	40	36	40	45	40	45	50	45	50	55
L/D	22.5	20	18	23.3	21	18.7	22.5	20	18	22.2	20	18.2
cm³	121	153	188	173	214	270	253	320	395	366	452	546
g	110	139	171	157	195	246	230	291	359	333	411	497
g/s	77	98	121	89	110	140	110	140	172	141	174	210
Mpa	219	173	140	210	171	135	214	169	137	210	170	141
g/s	9.9	11.3	13.9	11.3	13.9	18	13.9	18	21.6	18	21.6	26.6
rpm	0~230			0~190			0~190			0~175		
KN	860			1200			1600			2000		
mm	310			350			420			470		
mm	360X360			410X410			455X455			510X510		
mm	360			430			500			510		
mm	150			150			180			200		
mm	100			120			140			130		
KN	33			33			33			62		
Mpa	16			16			16			16		
Kw	11			13			15			18.5		
Kw	6.2			9.75			9.75			16.1		
m	4.24X1.19X1.88			4.82X1.26X1.97			5.17X1.33X2.05			5.48X1.43X2.15		
t	3			4.1			4.9			6.3		
Kg	25			25			25			50		
L	170			220			235			310		

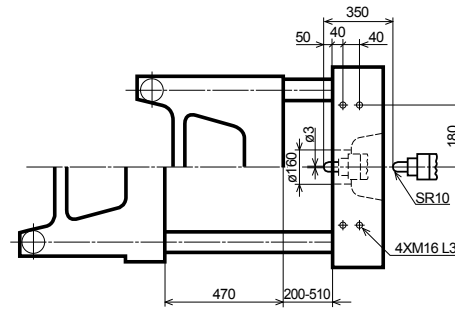
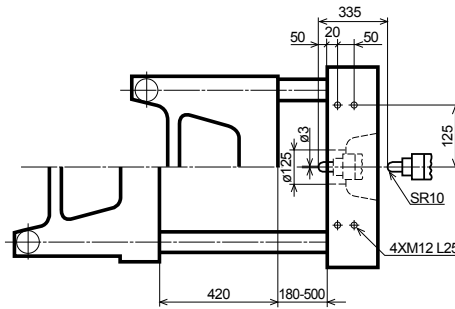
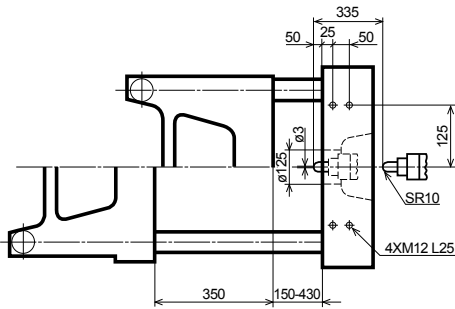
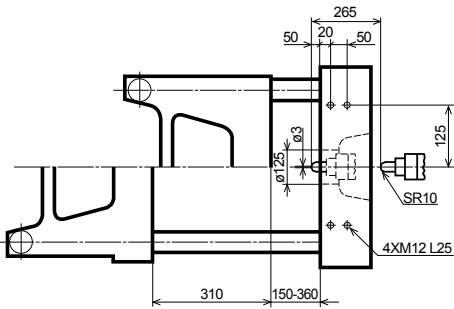
模板正面尺寸
Platen dimensions

Moving platen



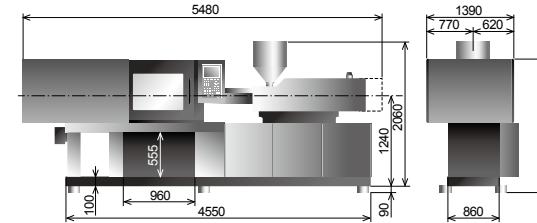
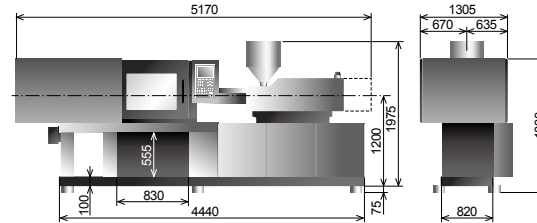
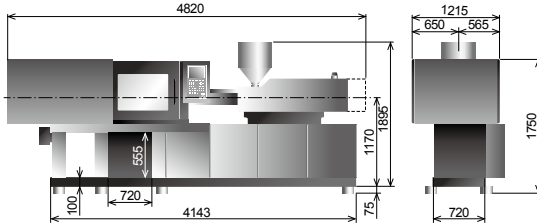
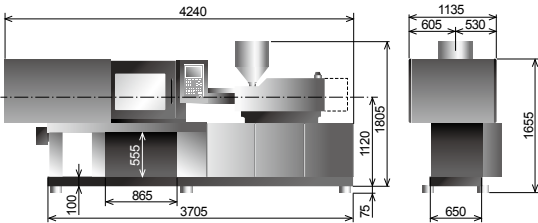
模板侧面尺寸
Platen dimensions

Mounting hole for robot/sprue picker top view from fixed platen



外型尺寸
Machine dimensions

We reserve the right to make changes as a result of further technical advantages.



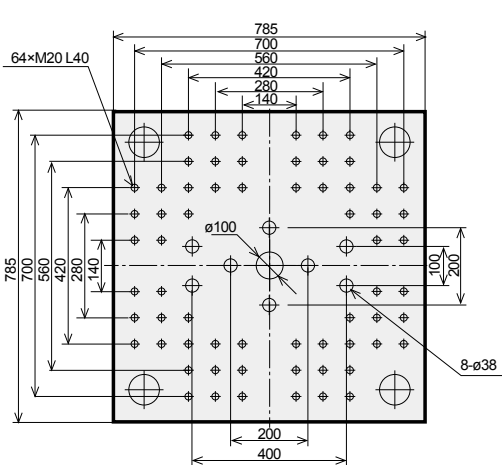
技术参数

注射装置	INJECTION UNIT
螺杆直径	Screw Diameter
螺杆长径比	Screw L /D Ratio
理论注射容量	Shot Size (Theoretical)
注射重量	Injection Weight (PS)
注射速率	Injection Rate
注射压力	Injection Pressure
塑化能力	Plasticizing Capacity(ps)
螺杆转速	Screw Speed
合模装置	CLAMPING UNIT
锁模力	Clamp Tonnage
移模行程	Toggle Stroke
拉杆内间距	Space Between Tie Bars
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最小模厚	Min. Mold Height
顶出行程	Ejector Stroke
顶出力	Ejector Tonnage
其它	OTHERS
最大油泵压力	Max. Pump Pressure
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电热功率	Heater Power
外型尺寸	Machine Dimension(L × W × H)
机器重量	Machine Weight
料斗容积	Hopper Capacity
油箱容积	Oil Tank Capacity

MA 2500/1000G			MA 3000/1800G			MA 3600/2250G			MA 4500/2900G		
A	B	C	A	B	C	A	B	C	A	B	C
50	55	60	60	65	70	65	70	80	70	80	90
22	20	18.3	21.7	20	18.6	21.5	20	17.5	22.9	20	17.8
497	601	715	845	992	1151	1068	1239	1619	1424	1860	2355
452	547	651	769	903	1047	972	1127	1473	1296	1693	2143
173	210	250	238	279	324	279	323	422	366	478	604
205	169	142	213	182	157	208	180	138	204	156	123
21.6	26.6	30.3	33.7	38.2	44.9	38.2	44.9	58.7	44.9	58.7	71.8
0~180			0~190			0~180			0~170		
2500			3000			3600			4500		
540			600			660			740		
570X570			660X660			710X710			780X780		
570			660			710			780		
220			250			250			330		
140			160			160			200		
62			62			110			110		
16			16			16			16		
22			30			37			45		
16.65			19.65			24.85			29.45		
5.86X1.52X2.2			6.88X1.88X2.52			7.5X1.88X2.6			8.1X2.05X2.7		
7.5			11.3			14.7			18.8		
50			50			50			50		
355			550			640			820		

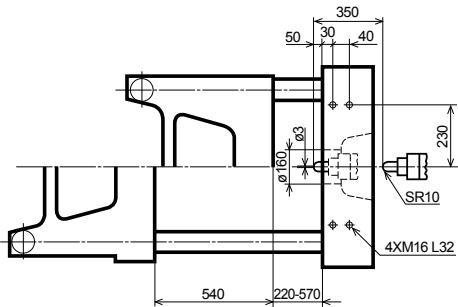
模板正面尺寸
Platen dimensions

Moving platen



模板侧面尺寸
Platen dimensions

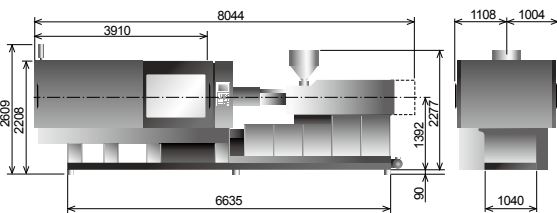
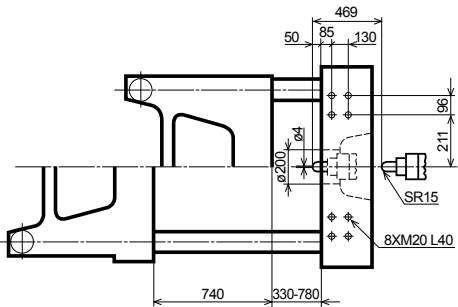
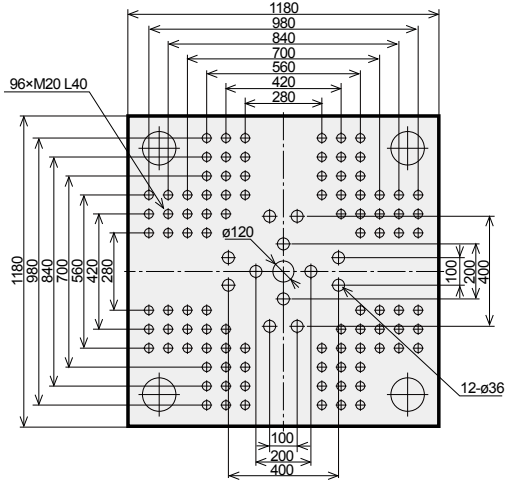
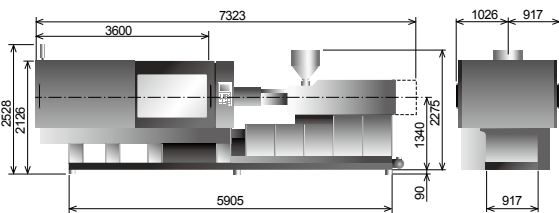
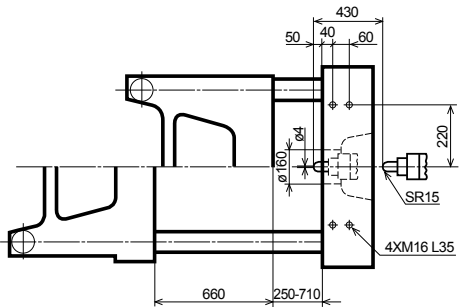
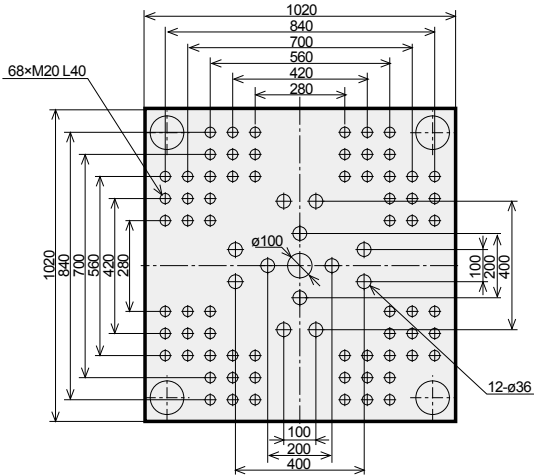
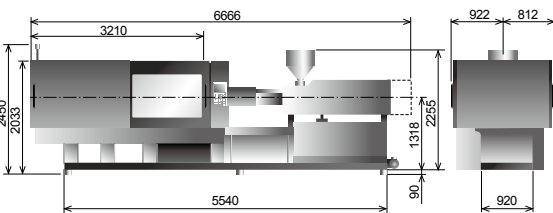
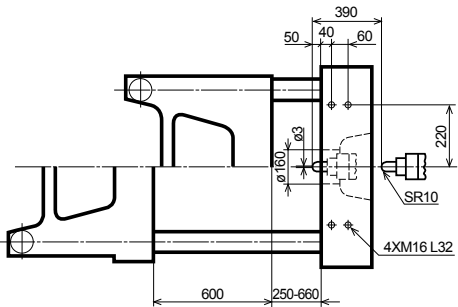
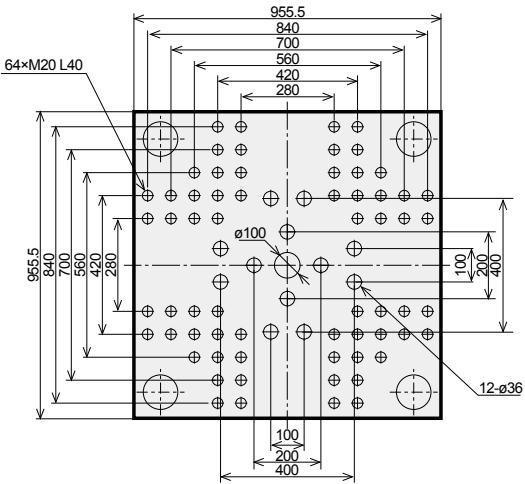
Mounting hole for robot/sprue picker top view from fixed platen



外型尺寸
Machine dimensions

本公司保留修改技术参数的权力，恕不另行通知。

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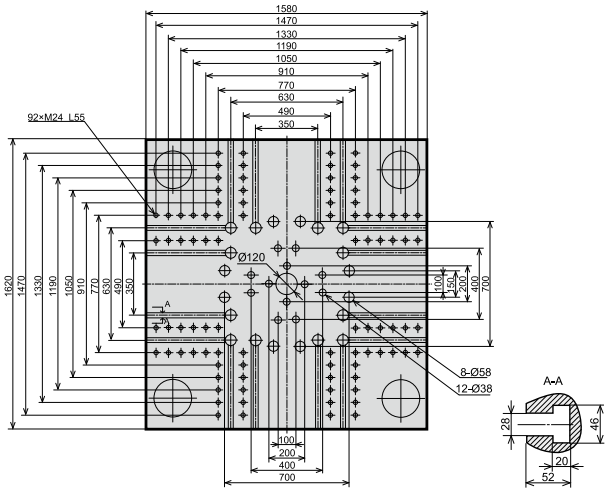
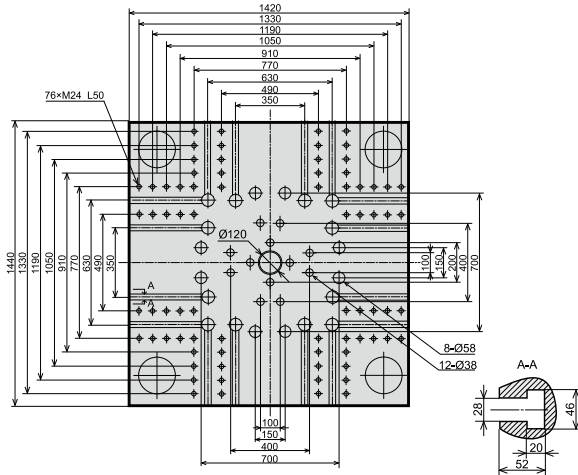
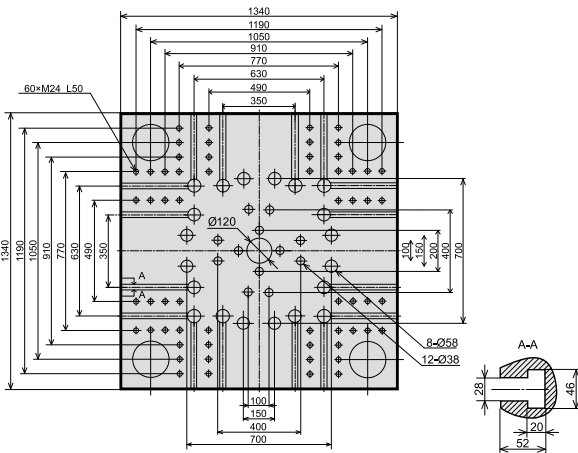
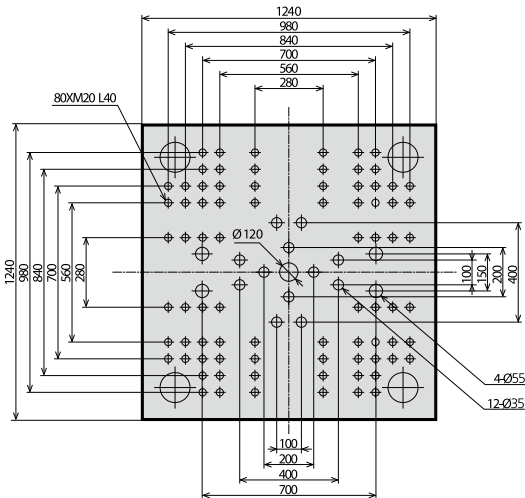


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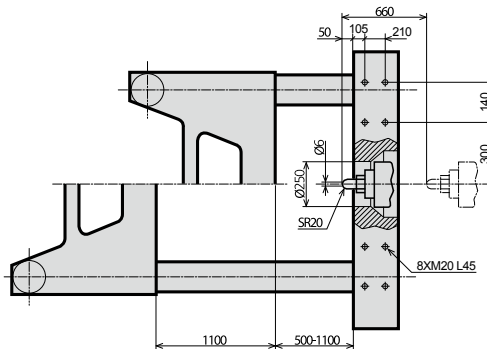
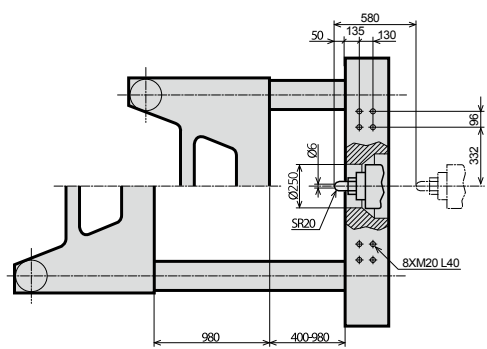
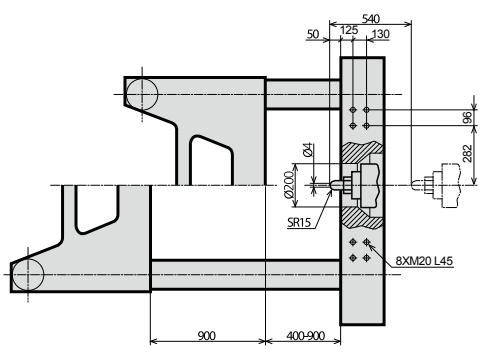
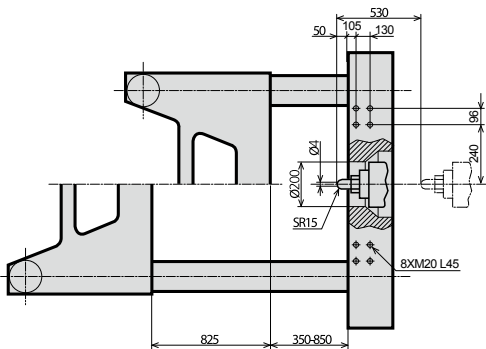
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机器重量	Machine Weight
料斗容积	Hopper Capacity
油箱容积	Oil Tank Capacity

	MA 5300/4000G				MA 6500/4550G				MA 7800/6350G				MA 10000/7950G			
	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
mm	80	85	90	100	80	90	100	110	90	100	110	120	100	110	120	130
L/D	22	20.7	19.6	17.6	24.8	22	19.8	18	24.4	22	20	18.3	24.2	22	20.2	18.6
cm³	2212	2497	2799	3456	2036	2576	3181	3849	2799	3456	4181	4976	3770	4562	5429	6371
g	2012	2272	2547	3145	1853	2344	2895	3503	2547	3145	3805	4528	3431	4151	4950	5798
g/s	490	553	620	766	490	620	765	927	543	671	811	966	703	850	1012	1188
Mpa	180	159	142	115	224	177	143	118	228	184	152	128	211	174	146	125
g/s	58.7	65.4	71.8	86.5	58.7	71.8	86.5	104	71.8	86.5	104	122	86.5	104	122	139
rpm	0~140				0~140				0~110				0~110			
KN	5300				6500				7800				10000			
mm	825				900				980				1100			
mm	830X800				895X895				980X980				1090X1090			
mm	850				900				980				1100			
mm	350				400				400				500			
mm	200				260				260				320			
KN	158				186				186				215			
Mpa	16				16				16				16			
Kw	55				22+45				22+55				37+55			
Kw	40.25				49.25				61.15				68.75			
m	9.6X2.3X2.62				10.1X2.32X2.7				10.9X2.42X2.73				11.9X2.68X2.81			
t	25				30.2				36				47.5			
Kg	100				100				100				100			
L	990				1300				1360				1610			

模板正面尺寸
Platen dimensions
Moving platen



模板侧面尺寸
Platen dimensions
Mounting hole for robot/sprue picker top view from fixed platen



外型尺寸
Machine dimensions

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