



宁波市海达塑料机械有限公司
NINGBO HAIDA PLASTIC MACHINERY CO.,LTD.

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制桶专用



HAIDA BUCKET-MAKING
INJECTION MOLDING MACHINE



ABOUT US

公司简介

宁波市海达塑料机械有限公司是专业制造海达系列全自动塑料注射成型机的生产厂家，系中国塑料机械工业协会副会长单位，也是中国塑料注射成型机行业 10 强企业。公司在行业内已享有较高的知名度，近年来，公司已陆续获得国家高新技术企业、中国驰名商标、浙江省著名商标、浙江省名牌产品、浙江省知名商号、浙江省安全生产标准化达标企业等国家、省级荣誉。公司于 2000 年获批自营进出口权，目前已在世界上几十个国家和地区办理商标注册。在管理上，公司已通过 ISO9001 质量认证、ISO14001 认证、OHSAS18001 认证和 CE 认证。公司已推行 5S 管理、PLM 产品生命周期管理和 ERP 企业信息化管理，并取得了显著的成效。

公司创建于 1992 年，目前公司占地面积 20 余万平方米，总资产 5 亿元，员工近 500 人，其中具有中高级职称的技术骨干占 30% 以上，并常年聘请行业知名专家和教授担任技术顾问和管理顾问，并与国内著名学府联合创办了研究中心。公司一直致力于高效、个性化、性价比优的注塑机的开发、生产与销售。已成功推出的有伺服节能注塑机、快速高性能精密注塑机、油电混合注塑机、全电动注塑机、二板注塑机、清双色，夹层混双色等注塑机。

公司大力拓展销售市场，已在国内外建立了 60 多处销售及服务机构，销售业绩稳步提升。

Ningbo Haida Plastic Machinery Co., Ltd is a manufacture specialized in manufacturing HAIDA series automatic plastic injection molding machine, vice president of China Plastic Machine Industry Association, and one of top 10 enterprises in plastic injection molding machine industry of China. The company enjoys higher brand awareness in the industry. In recent years, the company has obtained various honors and awards, e.g. National High-tech Enterprise, Famous Chinese Brand, Famous Brand of Zhejiang Province, Celebrated Products of Zhejiang Province, Well-known Trademark of Zhejiang Province, and Work Safety Standard Enterprise of Zhejiang Province, etc. In 2000, the company has obtained self-support import and export right, and has registered brand in dozens of nations and regions around the world. In terms of management, the company has passed ISO9001, ISO14001, OHSAS18001 and CE authentication. The company has implemented 5S management, PLM Product Lifecycle Management and ERP Enterprise information management and obtained significant results.

Established in 1992, the company covers an area more than 200,000 square meters , with total assets of RMB 500 million Yuan, and about 500 employees; above 30% of employees are technicians with intermediate or senior professional titles, and famous senior experts and professors are invited regularly as technical consultant and management consultant. The company also cooperated with famous domestic universities to co-found research center, and has been devoted to development, production and sales of efficient, individual injection with high cost performance; launched injection machines include servo energy-saving injection machine, efficient high-performance precision injection machine, oil-electric hybrid injection machine, fully electric injection machine, two-platen injection machine, unmixed two color injection machine and mixed two color injection machine, etc.

The company has expand sales market, and has established more than 60 sales and service agencies at home and abroad, with sales performance rinsing steadily.



海达制桶专用注塑机

HAIDA BUCKET-MAKING
INJECTION MOLDING MACHINE





应用领域 APPLICATION FIELD

海达制桶专用机广泛适用于各种桶类制品。

Haida barrel special machine is widely used in a variety of barrel products.



液压系统 HYDRAULIC SYSTEM

采用高性能液压系统，选配名牌电液比例阀，满足机械手对开模停止位置的苛刻要求，使用体验极佳。

Adopt high performance hydraulic system, choose famous brand electro-hydraulic proportional valve, meet the manipulator to open die stop position of the harsh requirements, the use of excellent experience.

机架 RACK

高刚性机架，出料口开放，预留全自动运作空间和方案，适应高强度生产要求。

High rigidity frame, open outlet, reserve full automatic operation space and plan, adapt to high intensity production requirements.

控制系统 CONTROL SYSTEM

专业注塑机控制系统，大品牌高性能电控元件。

Professional injection molding machine control system, large brand high-performance electronic control components.

结构 STRUCTURE

大开模行程、高强度合模结构，适应制桶模具特殊需要。

Large die opening stroke, high strength die closing structure, suitable for the special needs of barrel mold.

螺杆 SCREW

螺杆特别设计，塑化能力强，成型周期短，使用寿命长。

Screw special design, strong plasticizing ability, short molding cycle, long service life.



制桶模具 BARREL MOLD



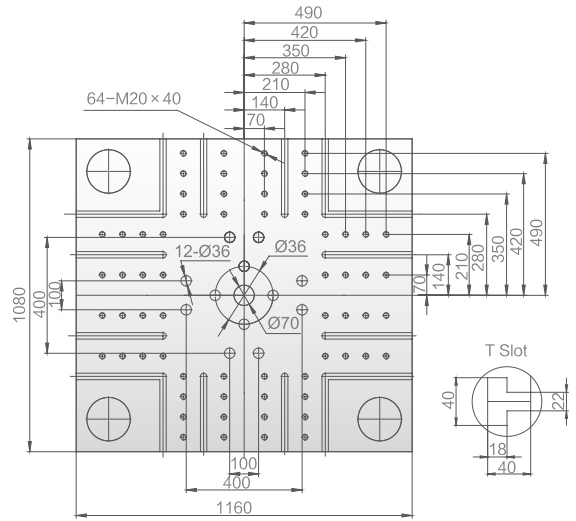
HAIDA TECHNICAL PARAMETERS OF BUCKET-MAKING INJECTION MOLDING MACHINE

海达高速制桶专用系列注塑机技术参数

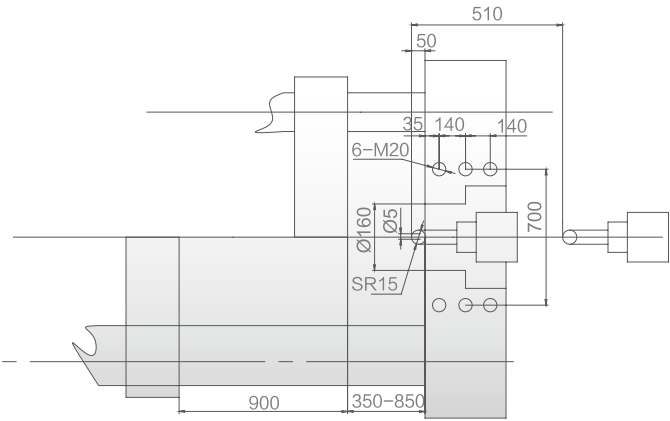
机型 Model	单位 Unit	HD500U	HD700U
注射装置 Injection Unit			
螺杆直径 Screw Diameter	mm	80	95
螺杆长径比 Screw L/D Ratio	L/D	22.8	24
注射容积 Injection Volume	cm³	2212	3615
注射重量 Shot Weight	g	1659	2711
塑化能力 Plasticizing capacity	g/s	72	105
注射速率 The injection rate	g/s	400	630
注射压力 Injection Pressure	Mpa	179	180
锁模装置 Clamping Unit			
合模力 Clamping Force	KN	5000	7000
模板行程 Opening Stroke	mm	900	1060
导柱内距 Space Between Tie—Bars	mm	800×720	880×800
模具厚度 Mould Thickness(Min—Max)	mm	350-850	400-980
顶出力 Hydraulic Ejection	KN	125	152
顶出行程 Ejector Stroke	mm	220	300
其它 General			
系统压力 System Pressure	Mpa	16	16
电机功率 Motor Power	KW	26×2	55+45
加热功率 Heater	KW	31.5	56
外形尺寸 Machine Dimension	m	8.7×2.4×2.3	10.7×2.7×2.5
机器重量 Machine Weight	t	20	35
模具定位圈直径 Mold Location Recess Diameters	mm	Ø160	Ø160
喷嘴圆球半径 Nozzle Radius	mm	SR20	SR20

■ 正常情况下改善技术规格参数，不予另行通知。
Under Normal Circumstances Improve Technical Specifications, Shall Not Be Further Notice.

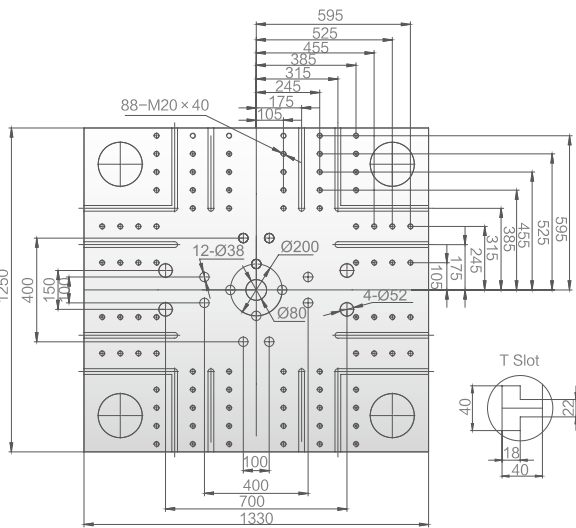
HD500U 模板图



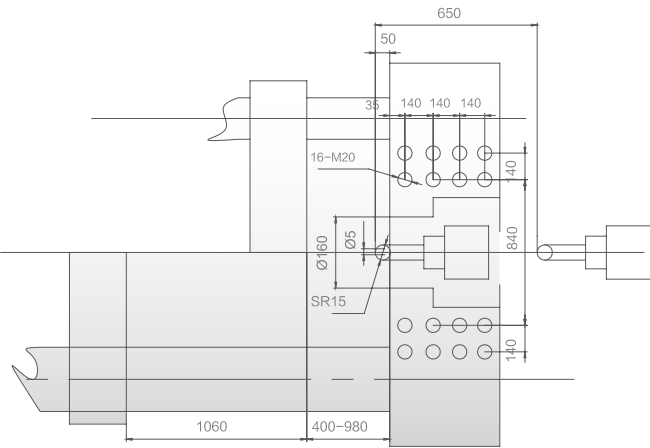
Platen Figure



HD700U 模板图



Platen Figure



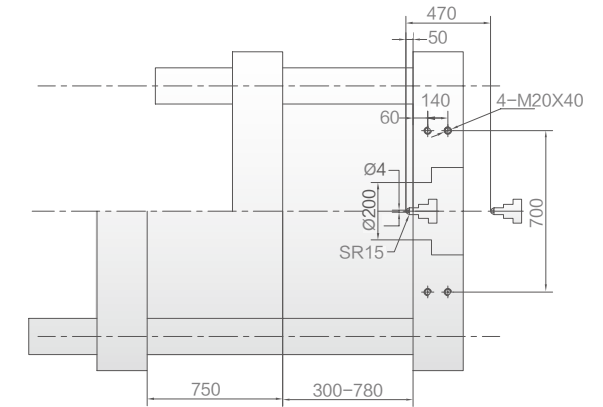
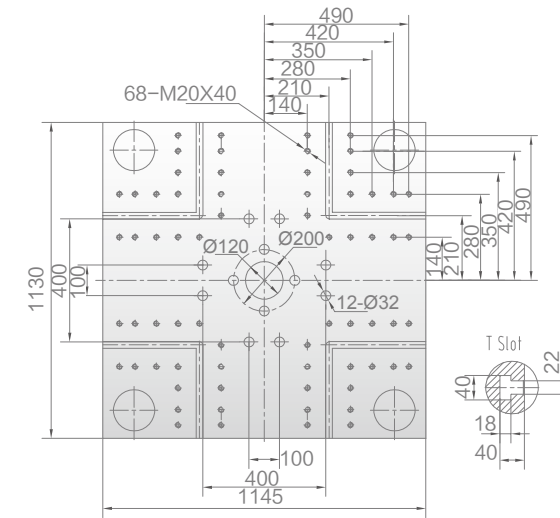
HAIDA TECHNICAL PARAMETERS OF BUCKET-MAKING INJECTION MOLDING MACHINE

海达快速制桶专用系列注塑机技术参数

机型 Model	单位 Unit	HD450L-B	HD680L-B
注射装置 Injection Unit			
螺杆直径 Screw Diameter	mm	80	90
螺杆长径比 Screw L/D Ratio	L/D	22.8	23
注射容积 Injection Volume	cm³	2212	2957
注射重量 Shot Weight	g	1659	2217
塑化能力 Plasticizing capacity	g/s	72	95
注射速率 The injection rate	g/s	400	580
注射压力 Injection Pressure	Mpa	179	180
锁模装置 Clamping Unit			
合模力 Clamping Force	KN	4500	6800
模板行程 Opening Stroke	mm	750	940
导柱内距 Space Between Tie—Bars	mm	780×780	940×920
模具厚度 Mould Thickness(Min—Max)	mm	300-780	390-900
顶出力 Hydraulic Ejection	KN	126	181
顶出行程 Ejector Stroke	mm	200	260
其它 General			
系统压力 System Pressure	Mpa	16	16
电机功率 Motor Power	KW	26×2	41×2
加热功率 Heater	KW	31.5	56
外形尺寸 Machine Dimension	m	8.8×2.4×2.2	9.6×2.8×2.5
机器重量 Machine Weight	t	19.7	28.5
模具定位圈直径 Mold Location Recess Diameters	mm	Ø200	Ø200
喷嘴圆球半径 Nozzle Radius	mm	SR20	SR20

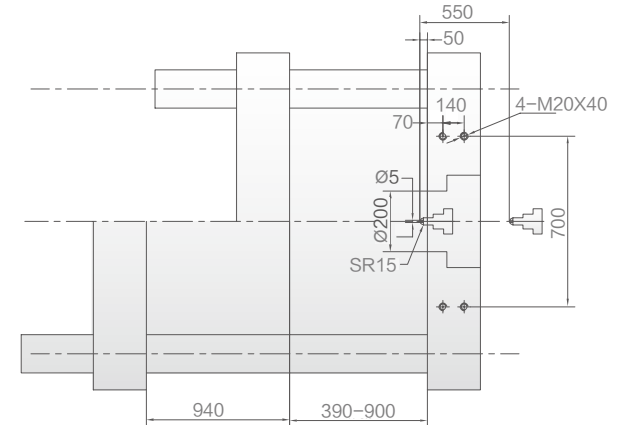
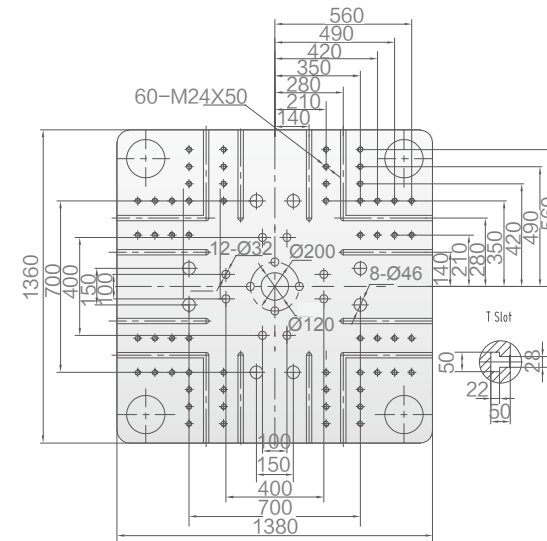
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HD450L-B 模板图



Platen Figure

HD680L-B 模板图



Platen Figure