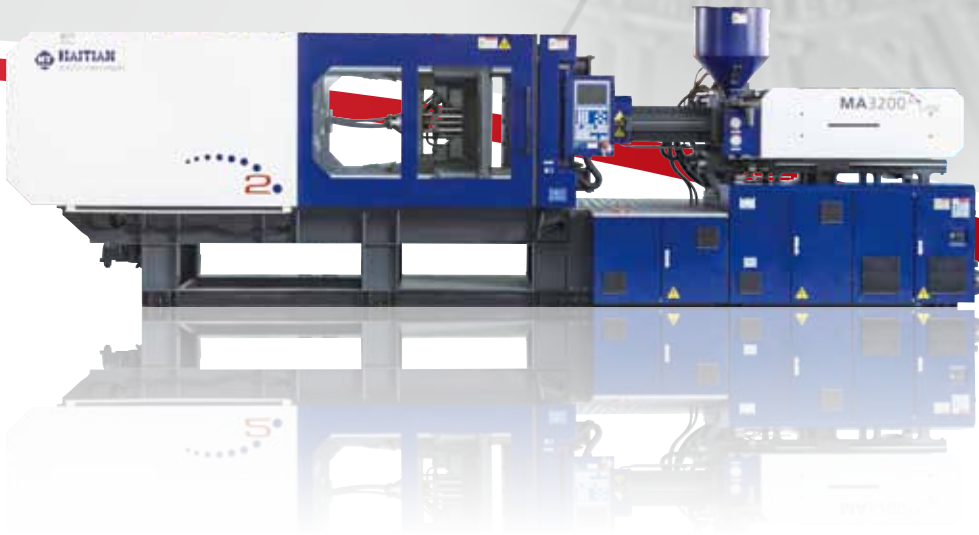


海天塑机集团有限公司
HAITIAN PLASTIC MACHINERY GROUP CO., LTD.

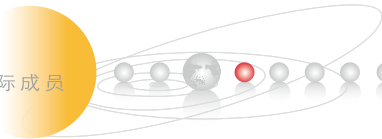
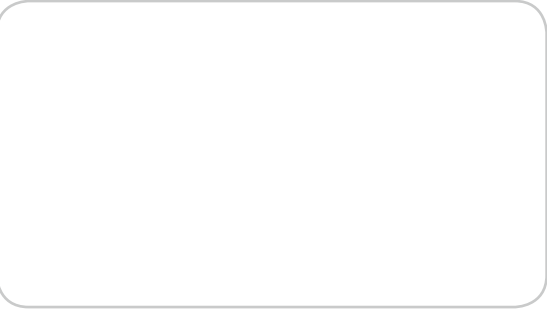
地址：中国宁波市北仑区小港江南中路32号
ADD: No.32 Jiangnan Zhong Road, Xiaogang, Beilun, Ningbo , P.R, China.
邮编 Zipcode:315821
电话Tel: +86-574-86177005 86177242
传真Fax : +86-574-86177181 86221864
<http://www.haitian.com>
E-Mail: haitian@mail.haitian.com

海天 **天隆²** 系列
技术参数



HT20121108-CV

海天销售分公司：

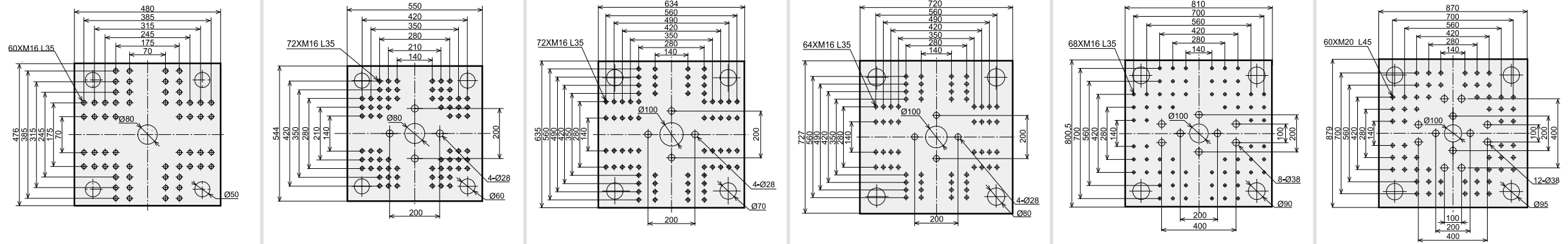


技术参数

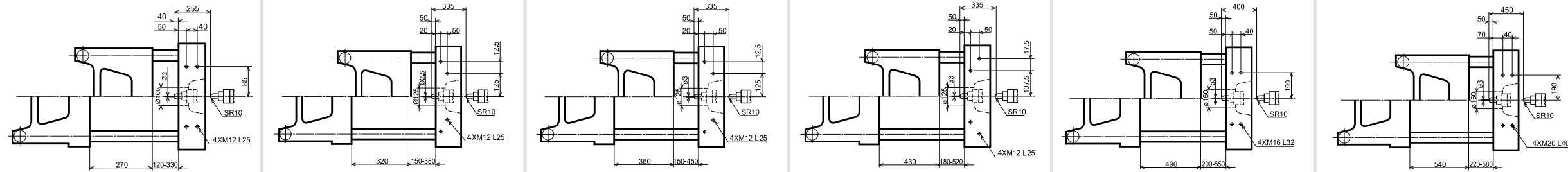
注射装置			INJECTION UNIT		
螺杆直径	Screw Diameter	mm			
螺杆长径比	Screw L /D Ratio	L/D			
理论注射容量	Shot Size (Theoretical)	cm³			
注射重量	Injection Weight (PS)	g			
注射速率	Injection Rate	g/s			
注射压力	Injection Pressure	Mpa			
塑化能力	Plasticizing Capacity(ps)	g/s			
螺杆转速	Screw Speed	rpm			
合模装置			CLAMPING UNIT		
锁模力	Clamp Tonnage	KN			
移模行程	Toggle Stroke	mm			
拉杆内间距	Space Between Tie Bars	mm			
最大模厚	Max.Mold Height	mm			
最小模厚	Min. Mold Height	mm			
顶出行程	Ejector Stroke	mm			
顶出力	Ejector Tonnage	KN			
其它			OTHERS		
最大油泵压力	Max. Pump Pressure	Mpa			
油泵马达	Pump Motor Power	Kw			
电热功率	Heater Power	Kw			
外型尺寸	Machine Dimension(L × W × H)	m			
机器重量	Machine Weight	t			
料斗容积	Hopper Capacity	Kg			
油箱容积	Oil Tank Capacity	L			

MA600 II /130			MA900 II /260			MA1200 II /370			MA1600 II /540			MA2000 II /700			MA2500 II /1000		
A	B		A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
24	28		32	36	40	36	40	45	40	45	50	45	50	55	50	55	60
23.3	20		22.5	20	18	23.3	21	18.7	22.5	20	18	22.2	20	18.2	22	20	18.3
50	68		121	153	188	173	214	270	253	320	395	334	412	499	471	570	679
46	62		110	139	171	157	195	246	230	291	359	304	375	454	429	519	618
51	70		77	98	121	95	117	148	117	148	183	148	182	221	165	200	238
276	203		219	173	140	210	171	135	215	169	137	210	170	141	215	178	149
5.5	7.6		9.9	11.3	13.9	11.3	13.9	18	13.9	18	21.6	18	21.6	26.6	21.6	26.6	30.3
0-310			0-230			0-205			0-205			0-180			0-180		
600			900			1200			1600			2000			2500		
270			320			360			430			490			540		
310×310			360×360			410×410			470×470			530×530			580×580		
330			380			450			520			550			580		
120			150			150			180			200			220		
70			100			120			140			140			150		
22			33			33			33			62			62		
16			16			16			16			16			16		
7.5			11			13			15			18.5			22		
5.2			6.3			9.95			9.95			14.3			17.1		
3.75X1.05X1.87			4.4X1.13X1.91			4.88X1.20X2.03			5.4X1.30X2.08			5.9X1.32X2.16			6.42X1.48X2.18		
2.5			3.5			4.35			5.65			7.1			8.4		
25			25			25			25			50			50		
120			160			185			230			290			330		

模板正面尺寸
Platen dimensions
Moving platen



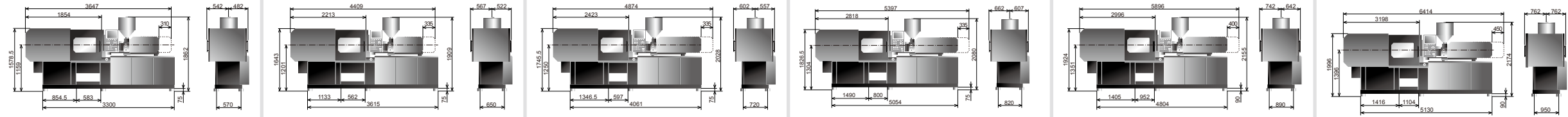
模板侧面尺寸
Platen dimensions
Mounting hole for robot/sprue picker top view from fixed platen



外型尺寸
Machine dimensions

本公司保留修改技术参数的权力，恕不另行通知。

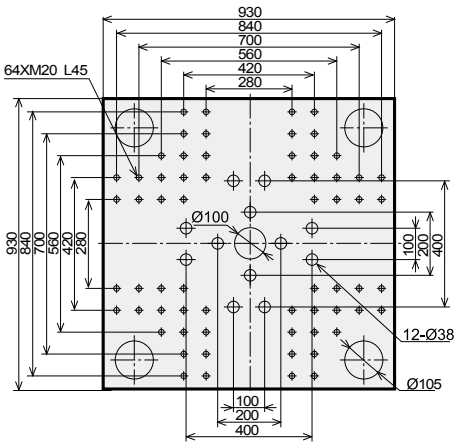
We reserve the right to make changes as a result of further technical advantages.



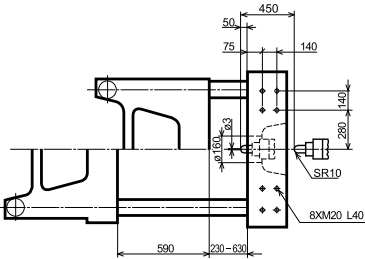
技术参数

注射装置			INJECTION UNIT		
螺杆直径	Screw Diameter	mm			
螺杆长径比	Screw L /D Ratio	L/D			
理论注射容量	Shot Size (Theoretical)	cm³			
注射重量	Injection Weight (PS)	g			
注射速率	Injection Rate	g/s			
注射压力	Injection Pressure	Mpa			
塑化能力	Plasticizing Capacity(ps)	g/s			
螺杆转速	Screw Speed	rpm			
合模装置			CLAMPING UNIT		
锁模力	Clamp Tonnage	KN			
移模行程	Toggle Stroke	mm			
拉杆内间距	Space Between Tie Bars	mm			
最大模厚	Max.Mold Height	mm			
最小模厚	Min. Mold Height	mm			
顶出行程	Ejector Stroke	mm			
顶出力	Ejector Tonnage	KN			
其它			OTHERS		
最大油泵压力	Max. Pump Pressure	Mpa			
油泵马达	Pump Motor Power	Kw			
电热功率	Heater Power	Kw			
外型尺寸	Machine Dimension(L x W x H)	m			
机器重量	Machine Weight	t			
料斗容积	Hopper Capacity	Kg			
油箱容积	Oil Tank Capacity	L			

模板正面尺寸
Platen dimensions
Moving platen



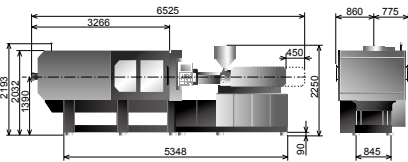
模板侧面尺寸
Platen dimensions
Mounting hole for robot/sprue picker top view from fixed platen



外型尺寸
Machine dimensions

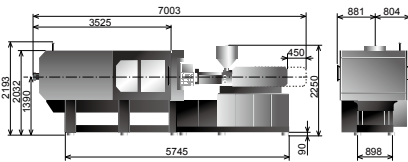
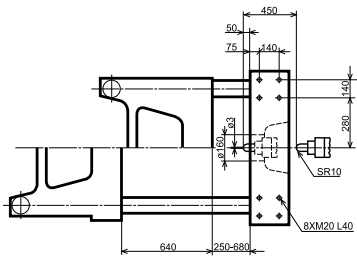
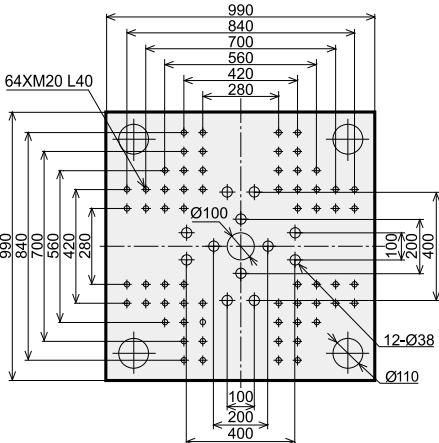
本公司保留修改技术参数的权力，恕不另行通知。

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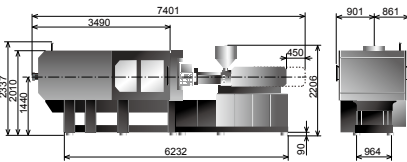
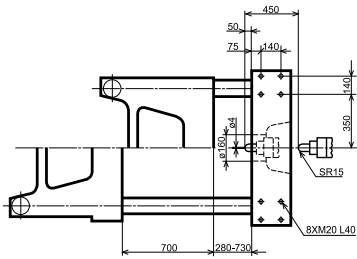
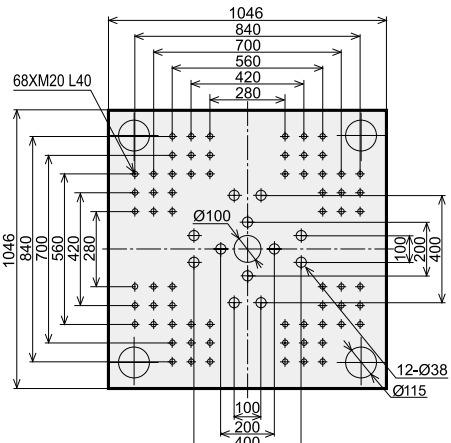
MA3200 II /1700

A	B	C
60	65	70
21.7	20	18.6
792	929	1078
721	845	981
286	335	389
213	182	157
33.7	38.2	44.9
0-225		
3200		
640		
680x680		
680		
250		
160		
62		
16		
37		
22.95		
7.01X1.7X2.25		
13.2		
50		
690		



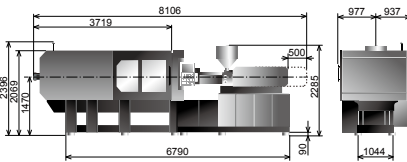
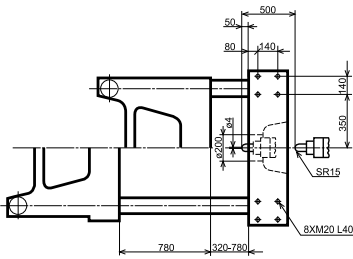
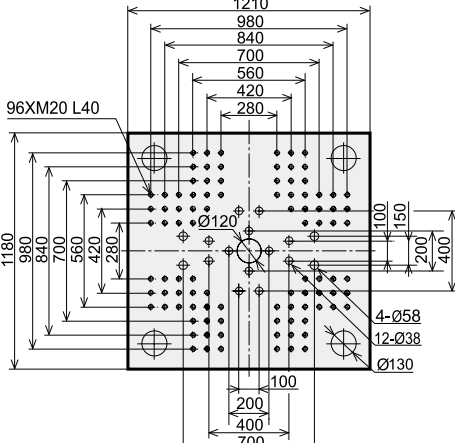
MA3800 II /2250

A	B	C	D
65	70	75	80
21.5	20	18.7	17.5
1068	1239	1423	1619
972	1127	1295	1473
289	335	385	438
211	182	158	139
38.2	44.9	51.4	58.7
0-190			
3800			
700			
730x730			
730			
280			
180			
110			
16			
37			
28.2			
7.46X1.84X2.19			
14.7			
50			
690			



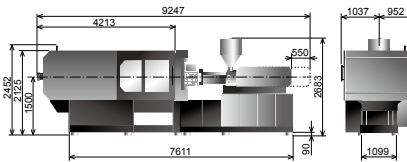
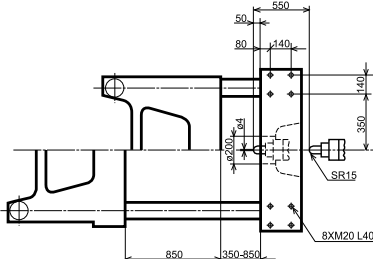
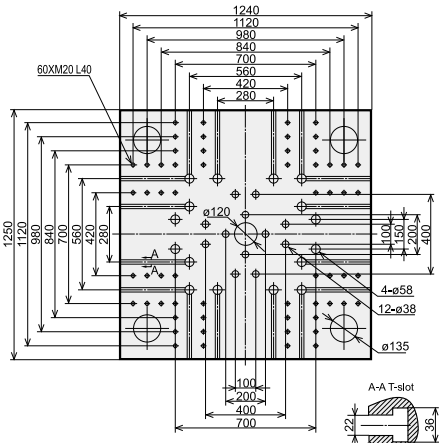
MA4700 II /2950

A	B	C	D
70	80	84	90
22.9	20	19.1	17.8
1424	1860	2050	2354
1296	1693	1866	2142
361	471	519	596
207	158	143	125
44.9	58.7	64.5	71.8
0-170			
4700			
780			
820x800			
780			
320			
200			
110			
16			
45			
31.5			
8.15X1.99X2.36			
18.5			
50			
830			



MA5300 II /4000

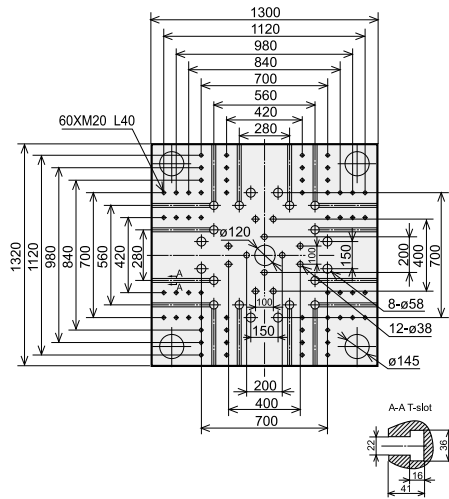
A	B	C	D
80	85	90	100
22	20.7	19.6	17.6
2212	2497	2799	3456
2013	2272	2547	3145
490	553	620	766
180	159	142	115
58.7	65.4	71.8	86.5
0-140			
5300			
850			
840x830			
850			
350			
220			
158			
16			
55			
42.35			
9.27X2.04X2.74			
26			
100			
940			



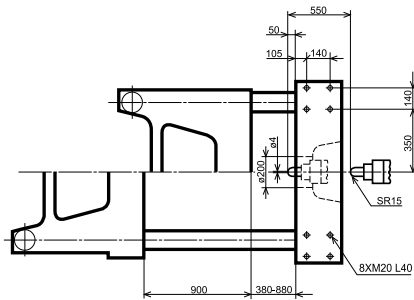
技术参数

注射装置			INJECTION UNIT			
螺杆直径	Screw Diameter	mm				
螺杆长径比	Screw L /D Ratio	L/D				
理论注射容量	Shot Size (Theoretical)	cm ³				
注射重量	Injection Weight (PS)	g				
注射速率	Injection Rate	g/s				
注射压力	Injection Pressure	Mpa				
塑化能力	Plasticizing Capacity(ps)	g/s				
螺杆转速	Screw Speed	rpm				
合模装置			CLAMPING UNIT			
锁模力	Clamp Tonnage	KN				
移模行程	Toggle Stroke	mm				
拉杆内间距	Space Between Tie Bars	mm				
最大模厚	Max.Mold Height	mm				
最小模厚	Min. Mold Height	mm				
顶出行程	Ejector Stroke	mm				
顶出力	Ejector Tonnage	KN				
其它			OTHERS			
最大油泵压力	Max. Pump Pressure	Mpa				
油泵马达	Pump Motor Power	Kw				
电热功率	Heater Power	Kw				
外型尺寸	Machine Dimension(L × W × H)	m				
机器重量	Machine Weight	t				
料斗容积	Hopper Capacity	Kg				
油箱容积	Oil Tank Capacity	L				

模板正面尺寸
Platen dimensions
Moving platen



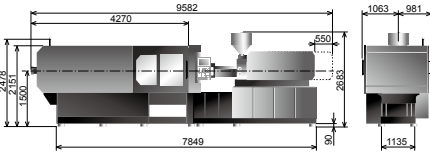
模板侧面尺寸
Platen dimensions
Mounting hole for robot/sprue picker top view from fixed platen



外型尺寸
Machine dimensions

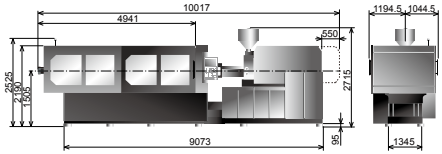
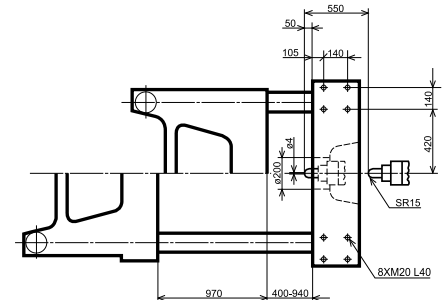
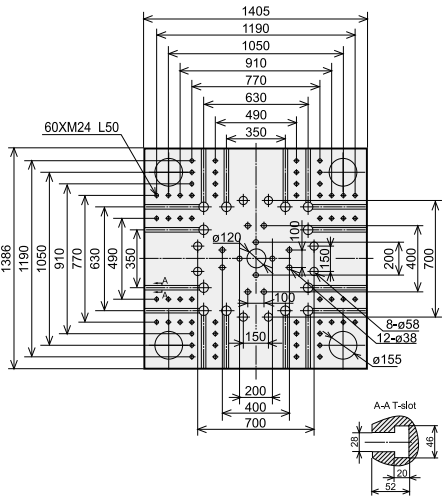
本公司保留修改技术参数的权力，恕不另行通知。

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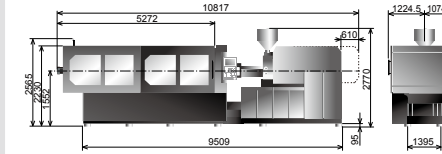
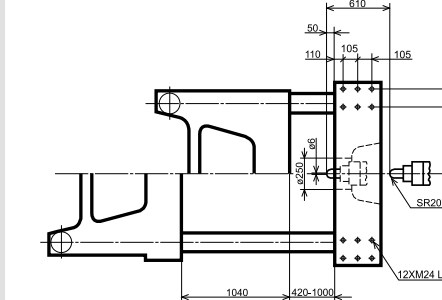
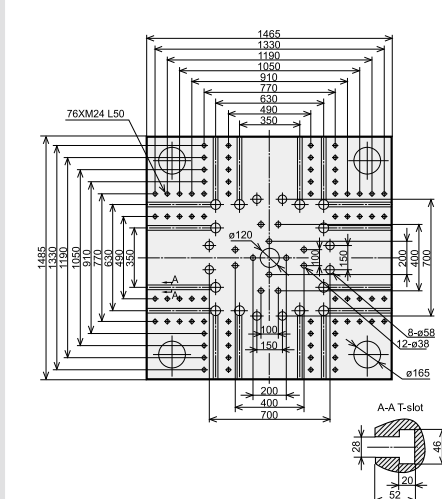
MA7000 II /5000

A	B	C	D
80	90	100	110
24.8	22	19.8	18
2262	2863	3534	4276
2058	2605	3216	3891
491	621	767	928
224	177	143	118
58.7	71.8	86.5	104
0-145			
7000			
970			
960×940			
940			
400			
260			
186			
16			
22+45			
49.25			
10.1X2.25X2.7			
32			
100			
1130			



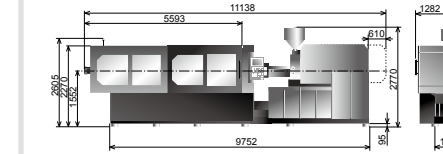
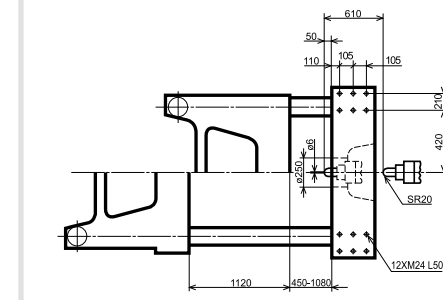
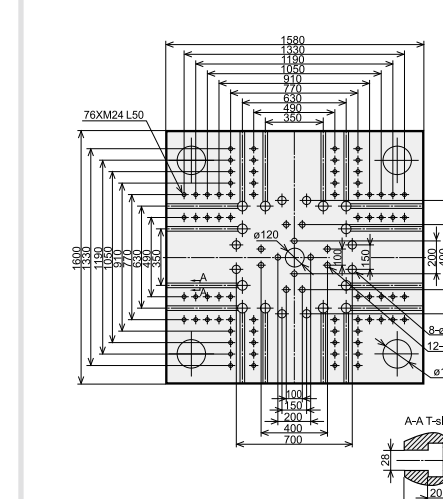
MA8000 II /6800

A	B	C	D
90	100	110	120
24.4	22	20	18.3
2990	3691	4467	5316
2721	3359	4065	4838
544	671	812	967
228	184	152	128
71.8	86.5	104	122
0-118			
8000			
1040			
1000×1000			
1000			
420			
280			
186			
16			
22+55			
63.75			
10.9X2.32X2.7			
38			
100			
1280			



MA 9000 II /6800

A	B	C	D
90	100	110	120
24.4	22	20	18.3
2990	3691	4467	5316
2721	3359	4065	4838
544	671	812	967
228	184	152	128
71.8	86.5	104	122
0-118			
9000			
1120			
1080×1080			
1080			
450			
300			
186			
16			
22+55			
63.75			
11.2X2.42X2.7			
45			
100			
1280			



MA10000 II /8400

A	B	C	D
100	110	120	130
24.2	22	20.2	18.6
4006	4847	5768	6769
3645	4411	5249	6160
708	857	1019	1196
211	174	146	125
86.5	104	122	139
0-116			
10000			
1220			
1160×1160			
1160			
500			
320			
215			
16			
37+55			
71.55			
12X2.49X2.75			
51			
100			
1480			

